



5/2/98

Comparison of 10/42-1 and 10/42-4 at highest thickness
(we are cement at 102.5mm; 3 layers with 10% CS).

The films are cut by repeating the same procedure three times

Done
4/1/99

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6/5/96

The formulas we will retain momentarily are:

(A) Backlog

| | | | |
|--------------------|-----|---------|---|
| 1) National 210 LP | 12% | 10/51-1 | A |
| 2) National 210 LP | 10% | 10/51-2 | A |
| Nacac FLP | 2% | | |

(B) Backlog plus

we will have on

| | | | |
|---------|----------------------|---------|--------------------|
| 10/51-3 | 1) 7% Nacac FLP | 10/51-6 | 7% Nacac FLP |
| | 7% PVP | | 7% Nacac FLP |
| | 1% PVP | | 1% AAP Nacac |
| | 0.5% National 210 LP | | 1% National 210 LP |

| | | | |
|---------|--------------------|--|--|
| 10/51-4 | 1) 7% Nacac FLP | | |
| | 7% PVP | | |
| | 1% PVP | | |
| | 1% National 210 LP | | |

and the ongoing process will
be slower than recently
(due to XZTC)

| | | | |
|---------|--------------------|--|--|
| 10/51-5 | 1) 7% Nacac FLP | | |
| | 7% PVP | | |
| | 1% PVP | | |
| | 1% National 210 LP | | |

see actual E.D. with
following flow

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10/51-7 { 7g Wacker EF + 30 mp
 7g ~~Wacker~~ PVP 100
 1g ~~Wacker~~ PVP 100
 0.5g Wacker 2nd } + 24 g \Rightarrow 3g Wack

5/5/99

The slabs have degraded and there are no more bubbles but in 10/51-6

A) 10/51-1 and 2 were fine coat at 3 layers. The film is dried ~ 1hr to the at ~57°C between layers

B) The film will be dried at 57°C (to avoid the dry from out) for ~ one hour (have increased between 2nd and 3rd layers) (no more white area)

10/5: The 1st layer 10/51-3 cracked on the hot plate just before the second layer was coated.

all the films ~~cracked~~ cracked upon drying (51-3 / 51-4 / 51-5) after the second layer.

we are going to film directly on the Wacker

10/51-7 is going to be modified in order to contain more Wacker -

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